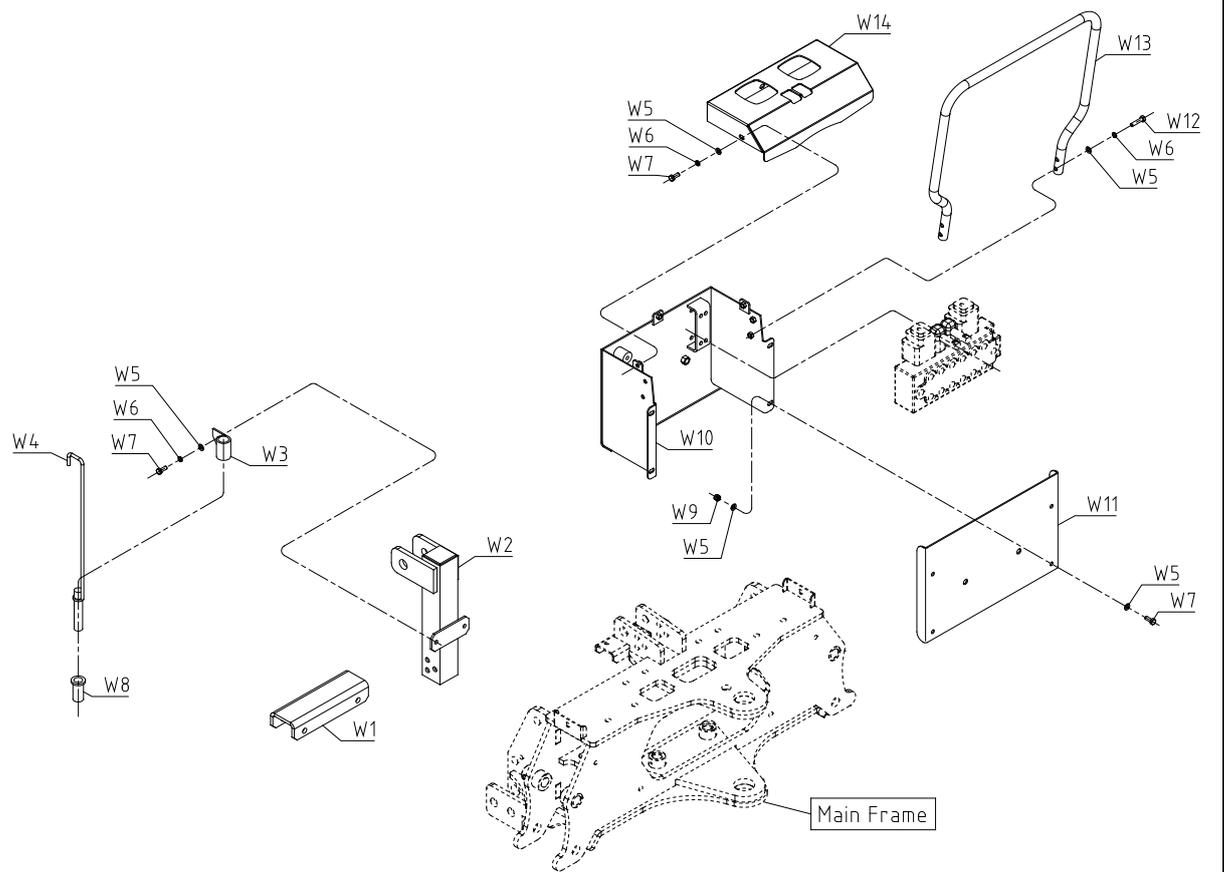
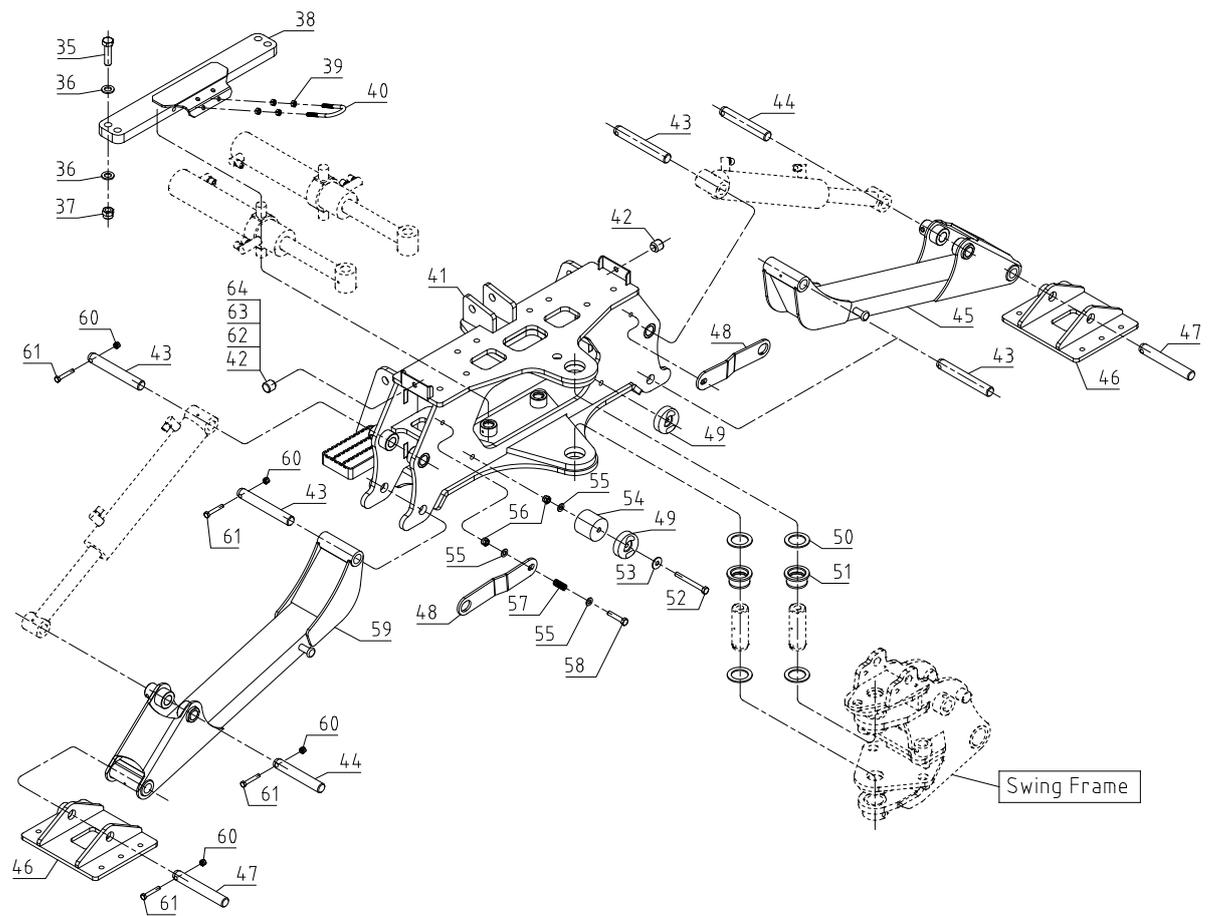


12.2 SEAT, CONTROL ASSEMBLY



No	PART No	DESCRIPTION	名称	Q'TY	REMARK
W1	BKW215.1001	Hang plate	阀前板挂板	1	
W2	BKW215.1002	Upper suspension weldment	上悬挂架焊合件	1	
W3	BK215.028	Swing Pin Hanger	拉杆固定座	1	
W4	BK215.027	Swing Bin	拉杆	1	
W5	GB/T97.1-2002	Washer-Plain 8	平垫 8	40	
W6	GB/T93-2002	Washer-Spring 8	弹垫 8	12	
W7	GB/T5782-2000	Bolt-M8x20	螺栓 M8x20	22	
W8	BK215.123	Rubber Sleeve	拉杆橡胶套	1	
W9	GB/T889.1-2000	Nut Lock -M8	自锁螺母 M8	14	
W10	BKW215.014	Valve Room Assembly	阀座焊合件	1	
W11	BKW215.124	Front Cover	阀前盖	1	
W12	GB/T5782-2000	Bolt-M8x35	螺栓 M8x35	4	
W13	BK215.107	Guide Bar	手扶管	1	
W14	BK215.105	Top Cover	阀上盖	1	

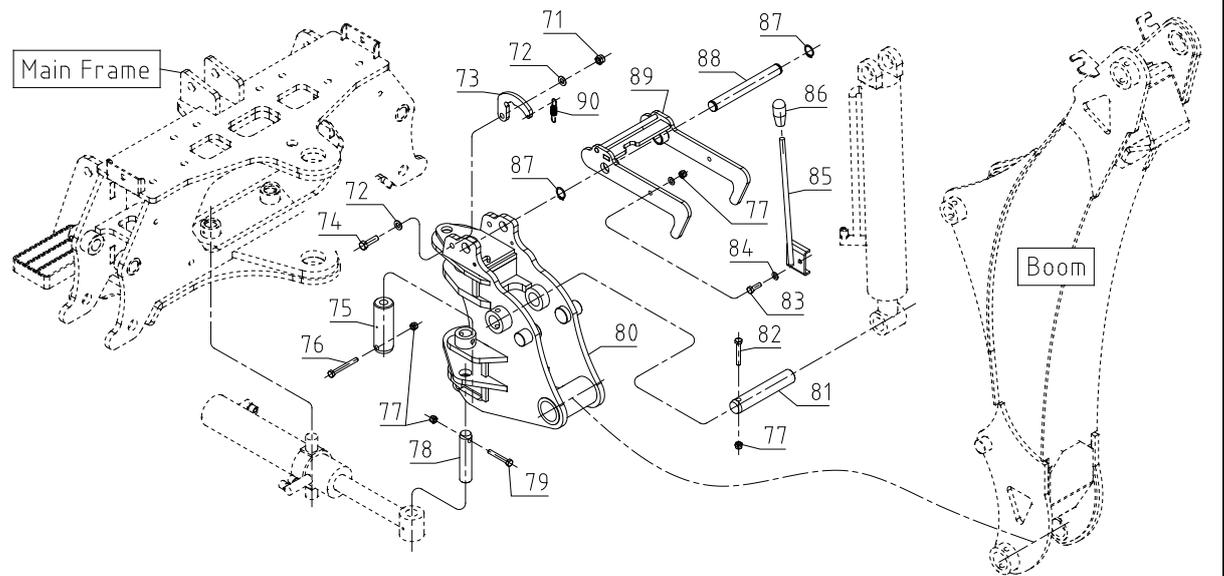
12.3 MAIN FRAME ASSEMBLY



No	PART No	DESCRIPTION	名称	Q'TY	REMARK
35	GB5782-M16x60	Bolt-M16x60	螺栓 M16x60	4	
36	GB97.1-16	Washer-Plain 16	平垫 16	8	
37	GB889.1-M16	Nut Lock-M16	自锁螺母 M16	4	
38	BK215.026	Cross Bar	摆动油缸座	1	
39	GB6172.1-M8	Nut-M8	六角螺母 M8	4	
40	BK215.402	U-bolt	U形抱箍	1	
41	BKW215.011	Main Frame Assembly	底座焊合件	1	
42	BK215.128	Rubber Stop	撑脚橡胶垫	2	
43	BK215.127	Pin, $\phi 24.5 \times 173$	撑脚油缸销二	4	
44	BK215.126	Pin, $\phi 24.5 \times 154$	撑脚油缸销一	2	
45	BK215.031	Stabilizer Assembly-LH	撑脚焊合件-左	1	
46	BK215.029	Foot Plate	撑板焊合件	2	
47	BK215.125	Pin, $\phi 24.5 \times 166$	撑板销	2	
48	BK215.121	Stabilizer Lock	撑脚固定板	2	
49	BK215.131	Rubber Cushion	摆座防撞橡胶垫	2	

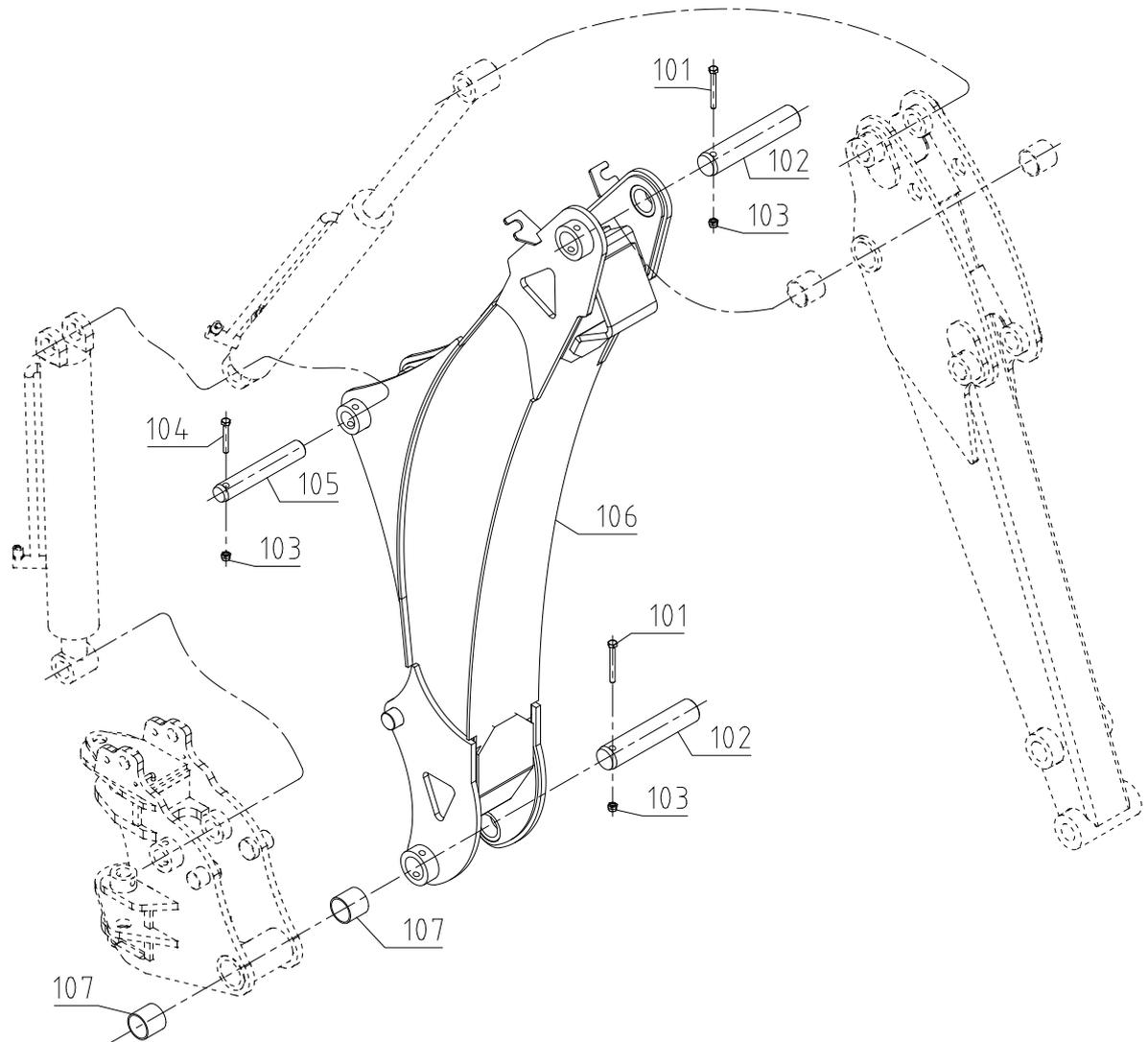
No	PART No	DESCRIPTION	名称	Q'TY	REMARK
50	BK215.130	Washer	摆座垫圈	4	
51	BK215.129	Bushing	摆座衬套	2	
52	GB5782-M10x95	Bolt-M10x95	螺栓 M10x95	2	
53	GB96.2-10	Big Washer-Plain 10	大垫片 10	2	
54	BK215.032	Bracket-Cushion	摆座防撞座	2	
55	GB97.1-10	Washer-Plain 10	平垫 10	6	
56	GB889.1-M10	Nut Lock-M10	自锁螺母 M10	4	
57	BK215.122	Spring	压簧	2	
58	GB5782-M10x50	Bolt-M10x50	螺栓 M10x50	2	
59	BK215.030	Stabilizer Assembly-RH	撑脚焊合件-右	1	
60	GB889.1-M8	Nut Lock-M8	自锁螺母 M8	8	
61	GB5782-M8x50	Bolt-M8x50	螺栓 M8x50	8	
62	GB/T97.1-6	Plain Washer 6	平垫 6	2	
63	GB/T889.1-M6	Nut Lock-M6	尼龙自锁螺母 M6	2	
64	GB/T70.1-M6x40	Bolt-M6x40	内六角螺钉 M6x40	2	

12.4 SWING FRAME ASSEMBLY



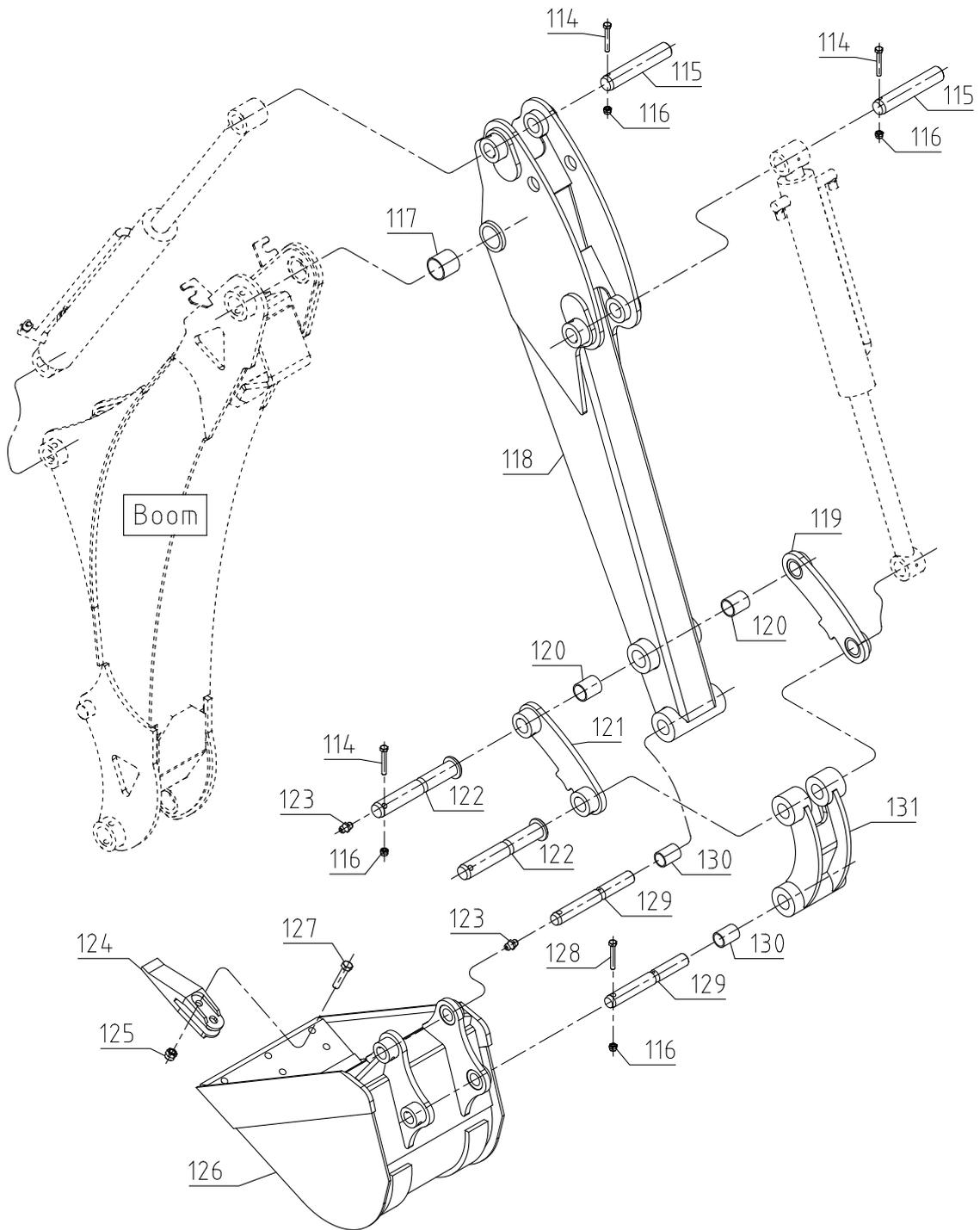
No	PART No	DESCRIPTION	名称	Q'TY	REMARK
71	GB889.1-M10	Nut Lock-M10	自锁螺母 M10	1	
72	GB97.1-10	Washer-Plain 10	平垫 10	2	
73	BK215.118	Lock Plate	锁架铰链板	1	
74	GB5782-M10x35	Bolt-M10x35	螺栓 M10x35	1	
75	BK215.101	Pin, ϕ 39.5x115	摆座销	2	
76	GB5782-M8x70	Bolt-M8x70	螺栓 M8x70	2	
77	GB889.1-M8	Nut Lock-M8	自锁螺母 M8	6	
78	BK215.120	Pin, ϕ 24.5x117	摆动油缸销	2	
79	GB5782-M8x55	Bolt-M8x55	螺栓 M8x55	2	
80	BK215.012	Swing Frame Assembly	摆座焊合件	1	
81	BK215.112	Pin, ϕ 29.5x161	小臂销	1	
82	GB5782-M8x60	Bolt-M8x60	螺栓 M8x60	1	
83	GB5782-M8x25	Bolt-M8x25	螺栓 M8x25	1	
84	GB97.1-8	Washer-Plain 8	平垫 8	2	
85	BK215.022	Handle Set	锁架手柄	1	
86	BK215.114	Plastic Ball	锁架手柄套	1	
87	GB894.1-22	Snap Ring, 22	轴用卡簧 22	2	
88	BK215.117	Pin, ϕ 22x190	锁架销	1	
89	BK215.023	Lock Frame Assembly	锁架焊合件	1	
90	BK215.119	Spring	拉簧	1	

12.5 BOOM ASSEMBLY



No	PART No	DESCRIPTION	名称	Q'TY	REMARK
101	GB5782-M8x70	Bolt-M8x70	螺栓 M8x70	2	
102	BK215.115	Pin, $\phi 39.5 \times 193$	大臂销	2	
103	GB889.1-M8	Nut Lock-M8	自锁螺母 M8	3	
104	GB5782-M8x60	Bolt-M8x60	螺栓 M8x60	1	
105	BK215.113	Pin, $\phi 29.5 \times 180$	大臂油缸销	1	
106	BK215.017	Boom Assembly	大臂焊合件	1	
107	BK215.116	Bushing, $\phi 40$	铜套 40	2	

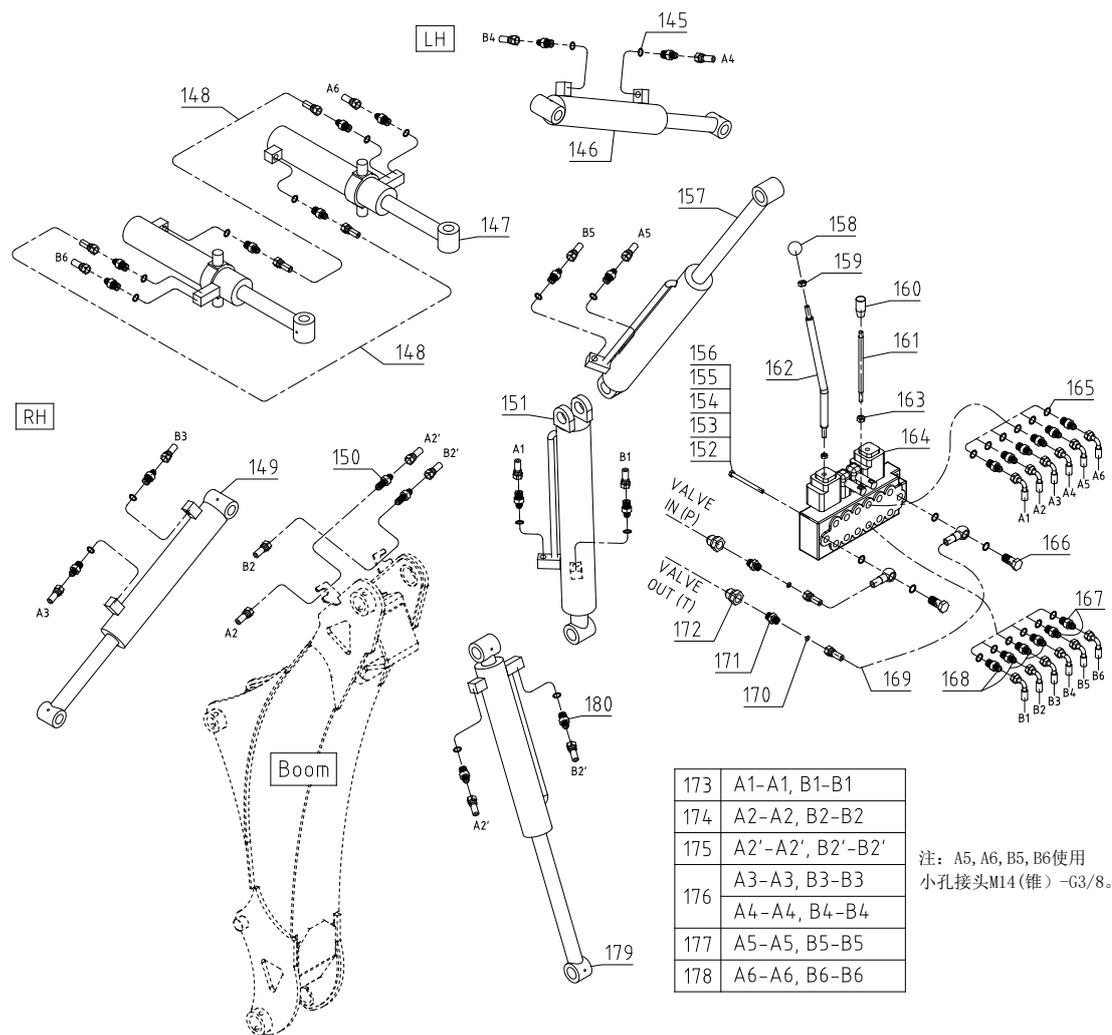
12.6 BUCKET, DIPPERSTICK ASSEMBLY



No	PART No	DESCRIPTION	名称	Q'TY	REMARK
114	GB5782-M8x60	Bolt-M8x60	螺栓 M8x60	4	
115	BK215.112	Pin, $\phi 29.5 \times 161$	小臂销	2	
116	GB889.1-M8	Nut Lock-M8	自锁螺母 M8	6	
117	BK215.116	Bushing, $\phi 40$	铜套 40	2	
118	BK215.021	Dipperstick Assembly	小臂焊合件	1	

No	PART No	DESCRIPTION	名称	Q'TY	REMARK
119	BK215.019	Link-LH	外连接板焊合件-左	1	
120	BK215.111	Bushing, ϕ 30	铜套 30	2	
121	BK215.018	Link-RH	外连接板焊合件-右	1	
122	BK215.110	Pin, ϕ 29.5x198	连接板销	2	
123	JB7940.1-M6	Grease Nipple-M6	油杯 M6	26	
124	BK6N.01.105	Bucket Teeth	挖斗铲齿	3	
125	GB889.1-M12	Nut Lock-M12	自锁螺母 M12	6	
126	BK215.025	Bucket Assembly	挖斗焊合件	1	
127	GB5782-M12x45	Bolt-M12x45	螺栓 M12x45	6	
128	GB5782-M8x55	Bolt-M8x55	螺栓 M8x55	2	
129	BK215.108	Pin, ϕ 24.5x200	挖斗销	2	
130	BK215.109	Bushing, ϕ 25	铜套 25	4	
131	BK215.020	Link Assembly	内连接板焊合件	1	

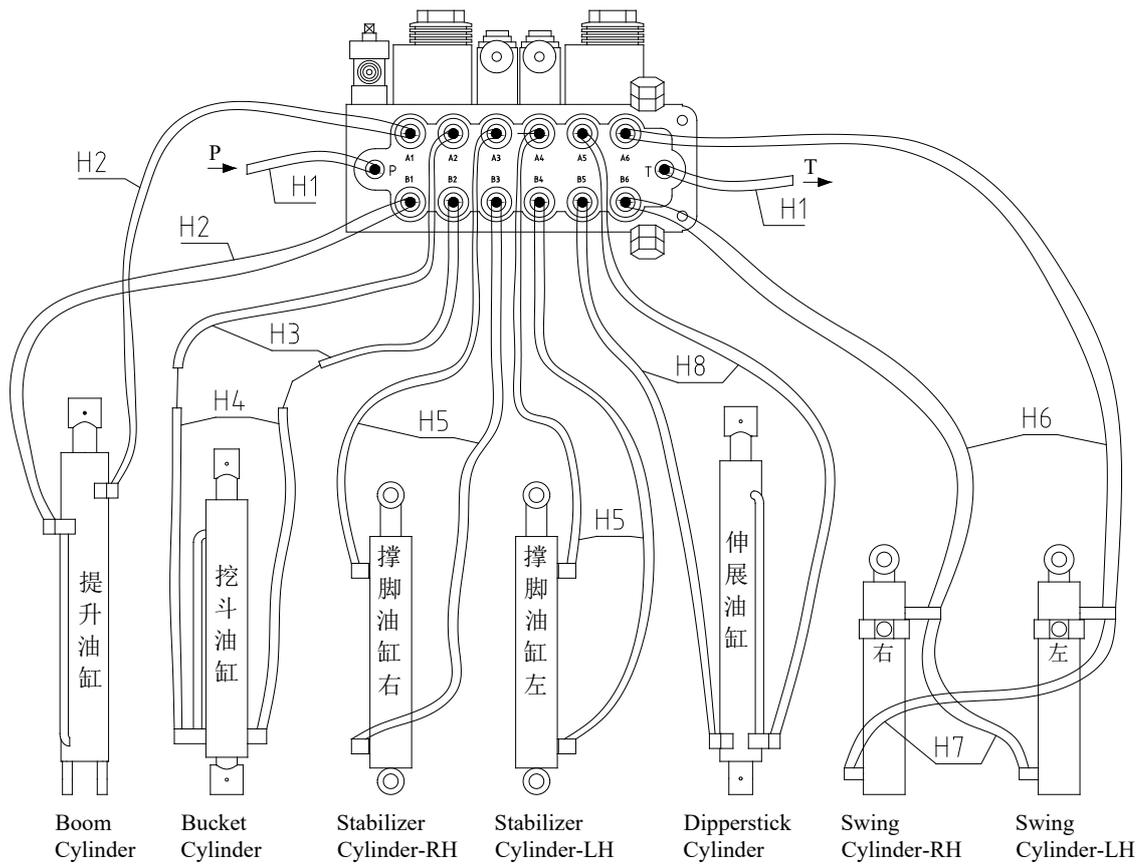
12.7 HOSE FITTING ASSEMBLY



No	PART No	DESCRIPTION	名称	Q'T	REMA.
145	JB/T982-14	Combination Washer 14	组合垫圈 14	16	
146	BK215.044	Stabilizer Cylinder-LH	撑脚油缸-左	1	
147	BK215.045	Swing Cylinder	偏摆油缸	2	
148	BK215.416	Hose, Swing To Swing M14	偏摆胶管	2	
149	BK215.043	Stabilizer Cylinder-RH	撑脚油缸-右	1	
150	BK215.406	Long Adapter, M14Z-M14Z	长接头 M14-M14	2	
151	BK215.041	Boom Cylinder	提升油缸	1	
152	GB/T5782-2000	Bolt- M8x100	螺栓 M8x100	2	
153	GB97.1-8	Plain-Washer 8	平垫 8	5	
154	GB889.1-M8	Nut Lock-M8	自锁螺母 M8	2	
155	GB5782-2000	Bolt- M8x60	螺栓 M8x60	1	

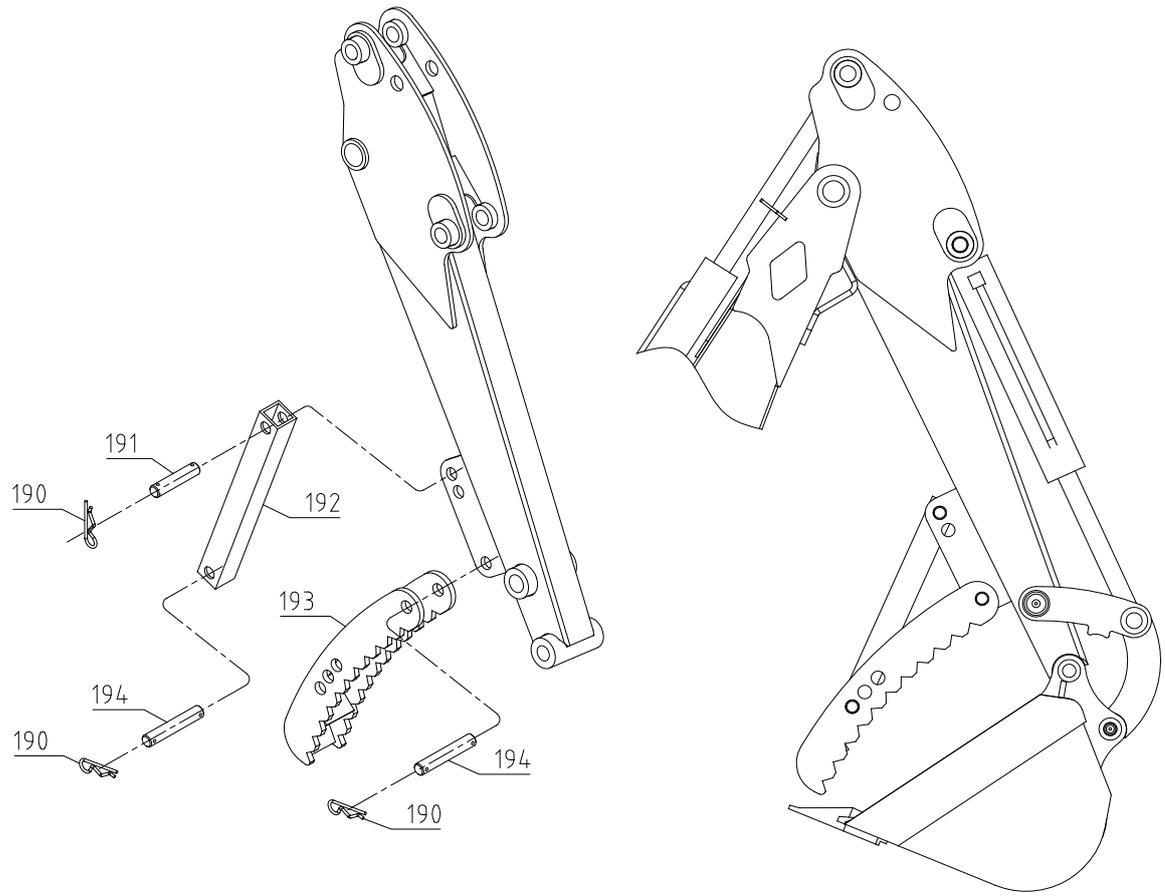
No	PART No	DESCRIPTION	名称	Q'T	REMA.
156	GB93-8	Spring-Washer 8	弹垫 8	1	
157	BK215.046	Dipperstick Cylinder	伸展油缸	1	
158	JB7271.1-M10x32	Plastic Ball-M10x32	手柄球	2	
159	GB6172.1-M10	Nut-M10	六角螺母 M10	4	
160	JB7271.5-M10x50	Plastic Ball-M10x50	长手柄套	2	
161	BK215.401	Lever stick	操作手柄二	2	
162	BK215.040	Hand Lever	操作手柄一	2	
163	GB/T6172.1-M8	Nut-M8	六角螺母 M8	2	
164	HC-TR55/6	Control Valve	选择阀	1	
165	JB/T982-18	Combination Washer 18	组合垫圈 18	16	
166	BK215.403	Hollow Bolt-G3/8	G3/8 空心螺栓	2	
167	BK215.408	Adapter-2, M14Z-G3/8	小孔接头 M14 锥-G3/8	4	
168	BK215.405	Adapter-1, M14Z-G3/8	接头 M14(锥) -G3/8	8	
169	BK215.410	Hose, Valve To In Out	进出油管	2	
170	GB/T3452.1-00	O-Ring, 13x2.4	O 形圈 13x2.4	2	
171	BL25.40.102	Adapter, M18-R1/2	接头 M18-R1/2	2	
172	GB8606-G1/2-M	Quick Coupler-G1/2-M	快换接头 XZG1/2(阳)	2	
173	BKW215.411	Hose, Valve To Boom M14	提升油缸-阀胶管	2	
174	BKW215.412	Hose, Valve To Adapter M14	接头-阀胶管	2	
175	BK215.413	Hose, Adapter To Bucket M14	挖斗油缸-接头胶管	2	
176	BKW215.414	Hose, Valve To Stabilizer M14	撑脚油缸-阀胶管	4	
177	BKW215.417	Hose,Valve To Dipperstick M14	伸展油缸-阀胶管	2	
178	BKW215.415	Hose, Valve To Swing M14	偏摆油缸-阀胶管	2	
179	BK215.042	Bucket Cylinder	挖斗油缸	1	
180	BK6N.06.104	Adapter, M14Z-M14	油缸直接头	16	

12.8 HYDRAULIC SYSTEM ASSEMBLY



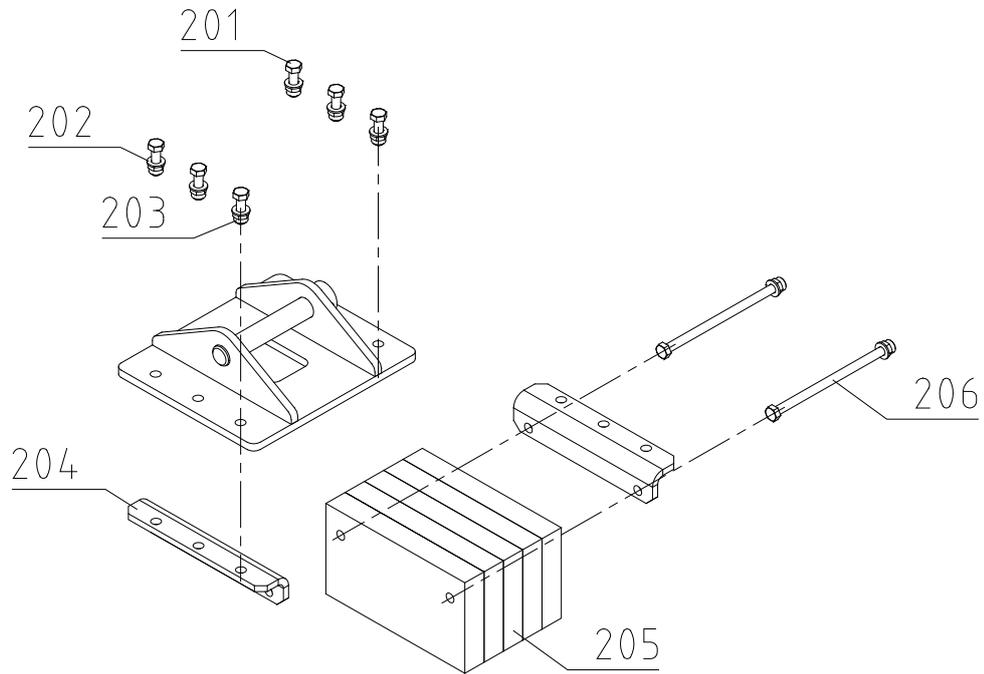
No	PART No	DESCRIPTION	名称	Q'T	REMA.
H1	BK215.410	Hose, Valve To In Out	进出油管	2	
H2	BKW215.411	Hose, Valve To Boom M14	提升油缸-阀胶管	2	
H3	BKW215.412	Hose, Valve To Adapter M14	接头-阀胶管	2	
H4	BK215.413	Hose, Adapter To Bucket M14	挖斗油缸-接头胶管	2	
H5	BKW215.414	Hose, Valve To Stabilizer M14	撑脚油缸-阀胶管	4	
H6	BKW215.415	Hose, Valve To Swing M14	偏摆油缸-阀胶管	2	
H7	BK215.416	Hose, Swing To Swing M14	偏摆胶管	2	
H8	BKW215.417	Hose, Valve To Dipperstick M14	伸展油缸-阀胶管	2	

12.9 Grab Wood ASSEMBLY



No	PART No	DESCRIPTION	名称	Q'TY	REMARK
190	RX- ϕ 5	ϕ 5-R Pin	ϕ 5R 销	3	
191	BK215.132	Short Pin	前撑脚短销	1	
192	BK215.133	Square Tube	抓木方管	1	
193	BK215.034	Grab Wood Weldment	抓木器焊合件	1	
194	BK215.134	Long Pin	前撑脚长销	2	

12.10 RUBBER BRACE ASSEMBLY

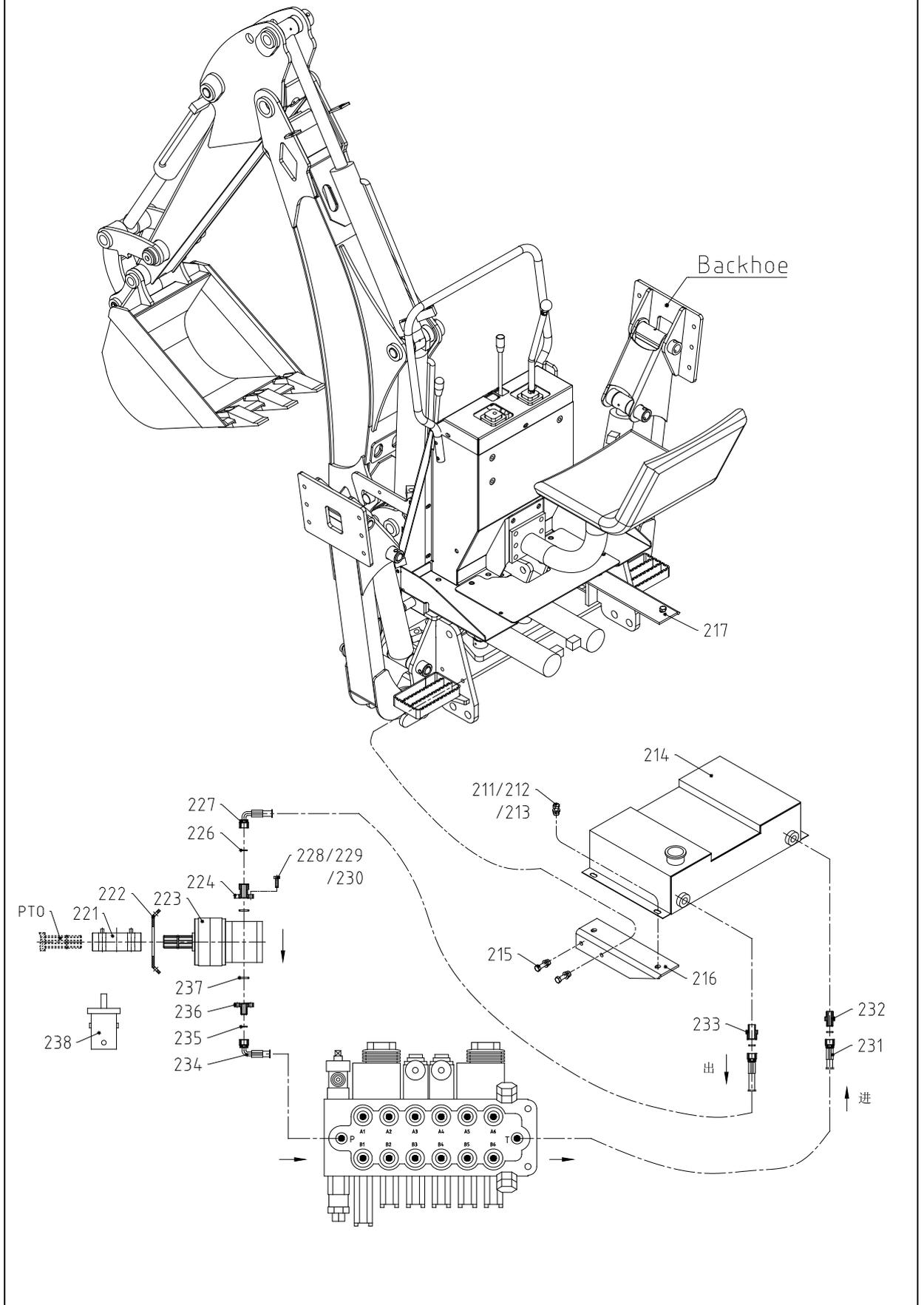


No	PART No	DESCRIPTION	名称	Q'TY	REMARK
201	GB/T5872-2000	Bolt-M10x35	六角螺栓 M10x35	12	
202	GB/T97.1-2002	PlainWasher 10	平垫 10	16	
203	GB/T889.1-2000	Nut M10	自锁螺母 M10	16	
204	BK215.05.101	Clip Board	撑脚侧夹板	2	
205	BK215.05.102	Rubber	撑脚橡胶板	5	
206	GB/T5872-2000	Bolt-M10x180	六角螺栓 M10x180	2	

12.11 Option



12.12 TANK MOUNT ASSEMBLY



No	PART No	DESCRIPTION	名称	Q'TY	REK
211	GB/T5872-2000	Bolt-M10x25	六角螺栓 M10x25	4	
212	GB/T97.1-2002	PlainWasher 10	平垫 10	4	
213	GB/T889.1-2000	Nut M10	自锁螺母 M10	4	
214	BK215.07.048	Tank	油箱焊合件	1	
215	GB/T5872-2000	Bolt-M10x40	六角螺栓 M10x40	4	
216	BK215.07.422	Tank mount – Left	油箱左支架	1	
217	BK215.07.421	Tank mount – Right	油箱右支架	1	
221	BK6N.07.001	Spline hub Weldment	花键连接套总成	1	
222	BK6N.06.114	Mount plate	齿轮泵连接座	1	
223	BK215	Gear Box	铝制齿轮箱	1	
224	BK6N.06.115	Joint M20	泵进油接头	1	
226	GB/T3452.1-92	O ring – 20x15.2x2.4	O 形圈 20x15.2x2.4	2	
227	BK6N.06.117	Pipe – M27/M27	油箱出油油管	1	
228	GB/T5872-2000	Bolt-M8x25	六角螺栓 M8x25	8	
229	GB/T97.1-2002	PlainWasher 8	平垫 8	8	
230	GB/T93-2002	Spring Washer 8	弹垫 8	8	
231	BK215.410(BK6N.06.120)	Pipe(in to out)	进出油管	1	
232	BK6N.06.122	Joint M18-M20	油箱回油接头	1	
233	BK6N.06.121	Joint M20-M27	油箱出油接头	1	
234	BK215.410(BK6N.06.119)	Pipe(in to out)	进出油管	1	
235	GB/T3452.1-92	O ring – 13x8.2x2.4	O 形圈 13x8.2x2.4	2	
236	BK6N.06.118	Joint M18	泵出油接头	1	
237	GB/T3452.1-92	O ring – 24x19.2x2.4	O 形圈 24x19.2x2.4	2	
238	CBN-F316	Pump	CBN-F316 齿轮泵	1	